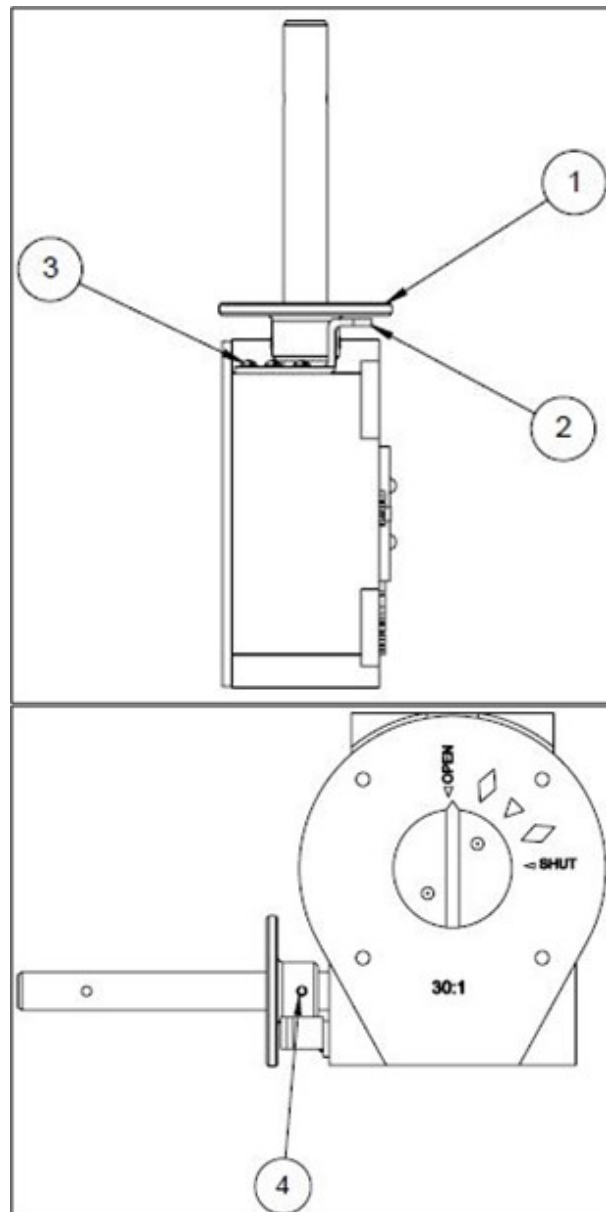


August 14, 2024

Butterfly Lockout Prevents Tampering.

As mentioned previously, Milwaukee Valve offers an optional locking device on iron butterfly gear operators. This locking device allows the valve to be used in throttling and locked-open and -closed positions, preventing tampering or tinkering.

The kit is easy to install, and consists of a wheel with a hub (1), a bracket (2), mounting screws (3) and a spring pin (4). The wheel includes 16 holes, positioned at 22.5 degrees all the way around. These holes align with the hole in the bracket that gets mounted to the gear box.



When the installer has properly positioned the disc, they simply put a lock through the wheel and bracket. This will prohibit the handwheel shaft from turning in either direction.

When installed by the factory, the handwheel is not installed yet, making it easier to secure the lockout bracket to the gear housing. Once secured, simply slip the wheel (hub first) down the shaft, insert the spring pin through the hub and shaft.



When assembling the optional kit in the field, it's likely that the handwheel will already be on the shaft. That handwheel will need to be removed for the assembly, and then replaced when assembly is complete.

A detailed instruction bulletin for the mounting

gear operators, including the lockout option, can be found [HERE](#). The instructions are pretty simple and straightforward. If you still have any questions, contact product support manager Lee Sorenson and he can walk you through it.

For more information on Milwaukee Valve butterfly valves, visit www.MilwaukeeValve.com or contact your Milwaukee Valve customer service rep today. A complete listing, by territory, can be searched at our website, at www.MilwaukeeValve.com/Find-Sales-Rep/.



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